	er ID 63430 ber 01, 2010 2:20:24 PM									Page 1
Revision ID:	D412-702-301 Harness Assembly	Ac	ecept				Setu	p Start		
	11/1/2010 Start Qty: 1.00			Cust Item II Customer:	D:			·		<b></b>
Approvals:	Process Plan: _MFQC:		Fooling: SPC (Y/N):		te:		Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Ac Code Qt	-	Reject Oty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr			<u></u>			· · · · · · · · · · · · · · · · · · ·			Stamp
DSI 9511 ICA-D412-702	A Rev3									
00 Small Fab Small Fab	<b>Memo</b> Assemble	as per dwg ICA D412-702 p.49	0.00			3	30	o /1/	/15	- O
	QC5- Inspect part com	upleteness to step on W/O	0.00	58 10/11/15			D			

Quality Control

Dart Aerospace	. Ltd
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W/O:			WORK ORDER CHANGES											
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
· • • • • • • • • • • • • • • • • • • •														
Part No	·	PAR #:	Fault Ca	tegory:	NCR: Yes	Date:								
	Resolution:			ion:	QA: N/C CI	osed:		Date: _						
NCR:			WORK OR	DER NON-CONFORMAN	NCE (NCR	1)								
DATE	STEP	Description of NC	Initial	Corrective Action Section	B Sign 8	Verifica		Approval	Approval					
		Section A	Chief Eng	Action Description Chief Eng	Date	Section	n C	Chief Eng	QC Inspector					
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Work Orde Monday, Novemb							<u>-</u>					Page 2
Revision ID: Item Name:	D412-702-30 Harness Assen 11/1/2010 11/1/2/2010			Accept	Cust Item I				Setup	Start Stop		
Reference:	<del></del>	n:	Date:	Tooling:	Customer:	nte:			Run	Start		
	~~			_ ' '		ite:				Stop		
Sequence ID/ Work Center ID  120  Packaging Packaging		Operation  Description  Memo Identify with CHG001 Location: PPP Rev:	1 P/N & CHG# and pack f	İ	<b>Tool ID</b> D412-702-301	Tool#	Plan Code	Accept Qty	Rej Qty	,	Reject Number	Insp. Stamp

QC

130

Quality Control

QC21- Final Inspection - Work Order Release

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Memo

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W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No: PAR #:												
Resolution:			Disposit	ion:	_ QA: N/C C	losed:		Date: _				
NCR:			WORK OR	DER NON-CONFORMA	NCE (NC	R)						
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation	Approvai	Approval			
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	tion Sign & Date		ion C	Chief Eng	QC Inspector			
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# **Picklist Print**

Monday, November 01, 2010 2:20:23 PM

Work Order ID: 63430

Parent Item:

D412-702-301

Parent Item Name: Harness Assembly



Start Date: 11/1/2010

Start Qty: 1.00

**Required Date:** 11/12/2010

Required Qty: 1.00

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Comments:	IPP Rev:A new issu	ie DD 10.04.30	verifie	d:EC									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Ki	t Total Qty	Qty Issued	Date Issued	Status
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D4088-041		Manufactured	No		3722,4	100	Each	0.0000	1	<del></del>	_	_	
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DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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	Resolution:			ion:	QA:	N/C Clo	sed:		Date: _	<del> </del>				
NCR:			WORK OR	DER NON-CONFORM	ANCE	(NCR)	)							
DATE	STEP	Description of NC		tion B	Ciam 0	Verific		Approval	Approval					
DAIL		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		on C	Chief Eng	QC Inspecto				

#### **Picklist Print**

Monday, November 01, 2010 2:20:23 PM

Work Order ID: 63430

D412-702-301 Parent Item:

Parent Item Name: Harness Assembly

Start Date: 11/1/2010

**Required Date: 11/12/2010** 

Page 2

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

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2,038.000

Location ST300

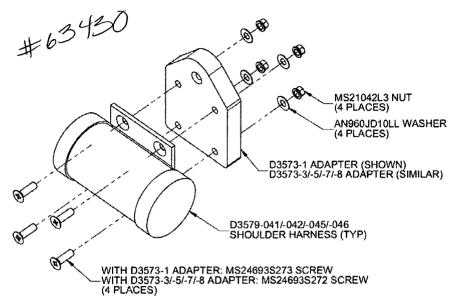
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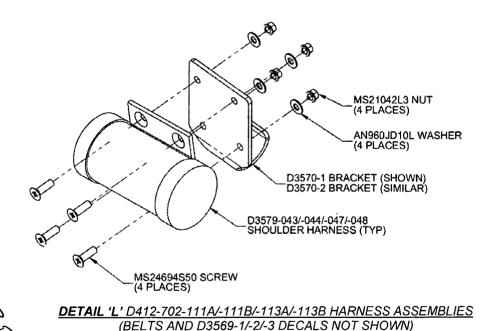
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W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
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DATE	STEP	Description of NC	Corrective Action Section		Verification	Approval	Approval							
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ICA Page 79 (80 blank) of 98



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND-D3569-1/-2/-3 DECAL NOT SHOWN)



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25-00-00

W/O:			WC	ORK ORDER CHANGE	S			· · · -	
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:			WORK ORD	ER NON-CONFORMAI	VCE (NC	R)			
DATE	STEP	Description of NC	<u> </u>	Corrective Action Section		Verifi	cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector
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